

#### etagis APS

production management – powered by etagis

#### etagis GmbH



- production management: software and consulting
- foundet: 2005
- sites: Kerpen and Villingen-Schwenningen
- >100 installations
- independent (own software development, no prefered ERP system)
- Partner concept
- international customers and partners



#### AKTUELLE INFORMATIONEN

Strategische Partnerschaft IVS + etagis 11.02.2010

Mit dem etagis Auftragszentrum wurde ein innovatives echtzeitfähiges PPS-MES-System entwickelt, welches vollständig in ERP-Systeme (z.B. ABAS-ERP) integriert und online mit den ZEUS® BDE und MDE.

21.09.2009 etagis auf abas Kundentag

09.06.2009 etagis jetzt auch auf Spanisch

05.05.2009 Präsentation der Integration in Microsoft Dynamics NAV am 19.5.

#### WILLKOMMEN BEI ETAGIS

Die etagis GmbH mit Stammsitz in Kerpen und Niederlassung in Villingen-Schwenningen ist Lösungsanbieter im Produktionsmanagement. Unsere Kernaufgabe ist die organisatorische und technische Beratung produzierender Unternehmen in der Produktionsplanung und -steuerung (PPS) sowie die Softwareentwicklunc

Vorrangiges Ziel un und Optimierungs Handlungsalternativ www.etagis.de

lisierungs-, Simulations ı unterstützen sowie echtzeitfähiges PPS bzw

MES-System entwickelt, das vollständig in bestehende ERP-Systeme integriert ist

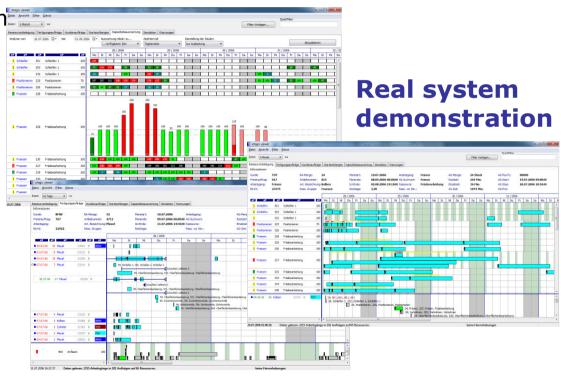
Da eine Software nur so gut sein kann wie die Prozesse, die durch sie unterstützt werden, haben wir uns auf die Organisations- und Prozessgestaltung in der operativen Auftragsabwicklungskette spezialisiert. Diese Aufgabe reicht von der Konzeption und Einführung produktionsrelevanter Strukturen im ERP-System bis hin zur Überprüfung und Gestaltung der Aufbau- und Ablauforganisation.

#### transparency and reliability in production planning and scheduling



## Maintain an overview through visualization and simulation

- High level of transparency in planning against limited capacity-> making the right decision
- Fast reaction to changing requirements and making necessary decisions
- Department spanning communication through visualization
- Forecast and optimization of different key figures

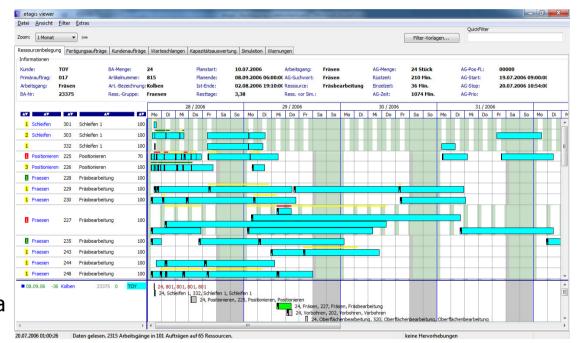


Discuss what you see! Experiment with your data!



# Resources view - Overview of the production load

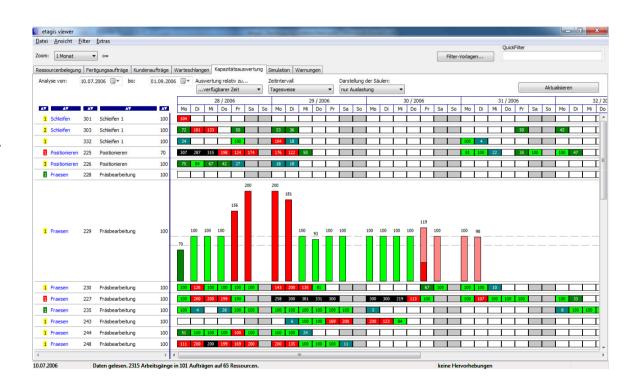
- Display of the planned series of operations per resource
- Display of "conflicts" (e.g. duplicate reservations)
- Available working time respective to the shift module
- Manual moving
- Direct link to abas ERP by right-clicking the mouse
- Zoom functions
- Restriction of resources (e.g. a department)
- Loading and scheduling lists
- Split view for an overview of the complete sales order network





# Capacity valuation - Overview of the production load

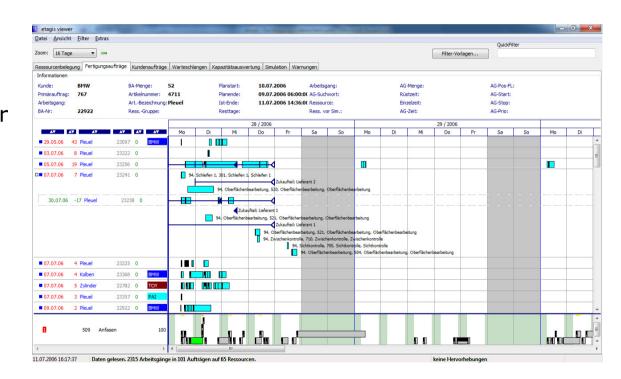
- Capacity utilization display in comparison to available capacity
- Different details: daily, weekly or monthly capacity utilization
- Faster overview through "traffic lights function"
- Detailed information by expanding a row





# Production order view - The overview for the planner

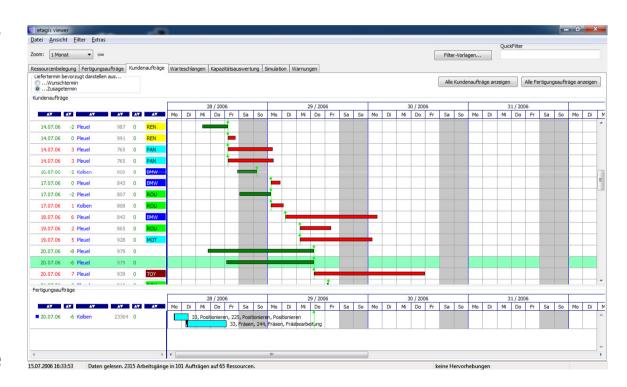
- Display of sales order relations - complete procurement status
- Consideration of work order suggestions, purchasing activities, subcontracting and relocation over all levels right up to the customer sales order
- Checking the delivery deadline (colored display)





### Customer sales order view - The overview for sales

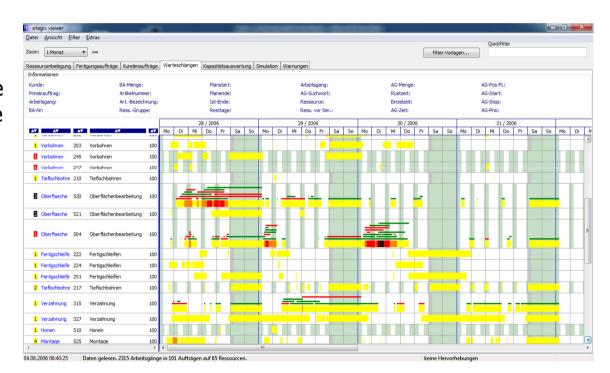
- In the customer sales order view you can see if targets have been reached and the outstanding processes are displayed.
- Variance display on target delivery date
- Link to the production sales orders -> immediate cause analysis possible
- Status information can also be seen immediately by sales without a query in the work preparation or planning





## Bottleneck view - Early recognition of capacity requirement

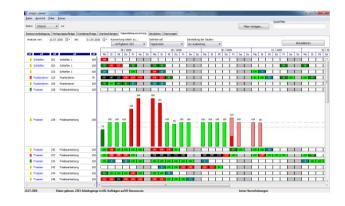
- Queue time of sales orders per resource
- The darker the bar, the more sales orders are in the queue
- The bottlenecks "sway/move" with time so that it can be decided in good time where extra capacity would be required
- The color of the bars shows if a delivery due date can be met or not. In this way it can be estimated if additional shifts are required or if everything is ok despite the bottleneck





#### Planning against limited capacity

- Consideration of limited capacity
- Consideration of shift schedules
- Frozen zone (for purely manual planning)
- Fixation of sales orders
- Formation of packages for set-up optimization
- Consideration of diverse priority characteristics
- Synchronization of sales orders according to delivery due date; lead time minimization





Diese Funktion ist nur in der Professional Version verfügbar



### Service characteristics of integrated interactive simulation

- Interactive, completely integrated simulation with response times of a few seconds (planning against limited capacities)
- Consideration of procurement side (purchase orders and purchase order suggestions) and sales side (customer sales orders)
- **Setup optimization** integrated in the standard and is flexibly configurable
- Frozen zone per resource and fixation of sales orders
- Display and consideration of transport and wait times
- Prioritization of sales orders (interactive)
- Consideration of alternative resources
- Extensive, freely configurable export options (e.g. files readable in Excel)
- Configurable views
- Transfer, configurable display and filtering of individual information (freely defined supplementary fields in the database)
- Configurable expressions, creation of machine loading and scheduling lists



### Use - Transparency leads to secure decisions

#### In good times ...

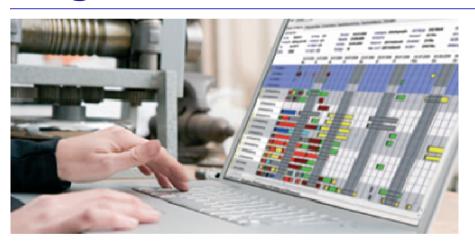
- Valid delivery dates
- Early recognition of bottlenecks, delivery problems
- Setup optimization
- Vendor management (also subcontracting)
- Stable processes through common "production strategy" (rules)
- The "correct" information for each role instead of information overload
- Sales order synchronization, warehouse stock management
- Higher level of productivity

#### ... and in bad

- Recognizing over-capacity
- Employee service assignment planning
- Cleaning-up data
- "Good time" for process implementation
- More efficient sales order processing
- Higher level of productivity (e.g. setup optimization)
- Higher level of effectivity (e.g. which resources are possibly not used, checking the subcontracting)
- Recognition of optimization potential (long setup times, bad level of service, stamping discipline)



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